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| | 单位/Unit |
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机构咨询。No
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UTN:P021-96607189

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| 品牌/型号 (Brand/Model) | 保护气体 (Gas Shield) | 认可等级 (Grade) | 焊接位置 (Position) | 电源极性 (Current Polarity) |
|---------------------|-----------------------------------|--------------|-----------------|-------------------------|
| TM-56 | CO ₂ (C ₁) | 3YS | F,H,Vu,OH | D |
| TM-60 | CO ₂ (C ₁) | 3Y46S | F,H,Vu,OH | D |
| TIG-50 | Ar | 3Y | F,H,Vu,OH | D |
| S-316L | Ar | 316L | F,H,Vu,OH | D |
| S-308L | Ar(M12) | 304L | F,H,Vu,OH | D |
| S-308L | Ar | 304L | F,H,Vu,OH | D |
| S-2209 | Ar | 2205 | F,H,Vu,OH | D |
| T-70C | CO ₂ (C ₁) | 3YSH10 | F,H | D |
| E-711 | CO ₂ (C ₁) | 3YSH5 | F,H,Vu,OH,Vd | D |
| E-712 | CO ₂ (C ₁) | 3YSH10 | F,H,Vu,OH | D |
| E-711Ni | CO ₂ (C ₁) | 4YSH5 | F,H,Vu,OH | D |
| E-811Ni1 | CO ₂ (C ₁) | 3Y46S | F,H,Vu,OH | D |
| V-308L | CO ₂ (C ₁) | 304LS | F,H,Vu,OH | D |
| V-316L | CO ₂ (C ₁) | 316LS | F,H,Vu,OH | D |
| V-309L | CO ₂ (C ₁) | 309LS | F,H,Vu,OH | D |
| E-81K2 | CO ₂ (C ₁) | 5Y46SH5 | F,H,Vu,OH | D |
| T-70C | CO ₂ (C ₁) | 3YMH10 | F,H | D |
| E-110K3 | CO ₂ (C ₁) | 4Y69SH5 | F,H,Vu,Vd,OH | D |
| V-2209 | CO ₂ (C ₁) | 2205S | F,H,Vu,OH | D |
| E-81K2C | CO ₂ (C ₁) | 5Y40SH5 | F,H,Vu,OH | D |
| E-91K2 | CO ₂ (C ₁) | 4Y55SH5 | F,H,Vu,OH | D |

TS-308LT, TW-308L, TFS-300NB, MIG-308L, TGS-308L, IFW-308L, CEP
 本证书/This is to certify that the products TS-308LT, TW-308L, TFS-300NB, MIG-308L, TGS-308L, IFW-308L, CEP
 均符合/are satisfied with the requirement of deep cold condition at -196°C.

证书编号/Certificate No.: SH21PWA00026 2/3

证书编号/Certificate No.: SH21PWA00026 附页/Additional



position welding;
position welding;
welding;

Electrode Positive
Electrode Negative



中国船级社上海分社
CCS Shanghai Branch

